

Date: Wednesday, 1/11/2006 4:22:20 PM  
 User: Kim Johnston

## Process Sheet

SPLIT - 2

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: DART 4-MAN AFT FACING SHOULDER HARNESS	
Job Number	: 25444		Part Number	: D412702025	
Estimate Number	: 10410		Drawing Number	: N/A	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 1/11/2006 S.O. No. : N/A		Drawing Revision	: N/A	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 1/30/2006	
Previous Run	: 25366		Qty:	3	
Written By	: See COMMENT Below		Um:	Each	
Checked & Approved By	: See ABOVE DATE & USER				
Comment	: Est Rev:A 05.09.01 New issue KJ/JLM				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-702-025 CHG001	KP 06-01-16
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D31981	Fitting	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s) Pick: Packing Kit	
		Qty Part Number Description Batch 4 D3198-1 Fitting B25102 ✓	
4.0	D3446043	Harness Assembly	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s) Pick: Packing Kit	
		Qty Part Number Description Batch 4 D3446-043 Harness Assembly B25174	

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 4-MAN AFT FACING SHOULDER HARNESS

Job Number: 25444

Part Number: D412702025

Job Number:



Seq. #: Machine Or Operation: Description :

5.0 AN45A Bolt

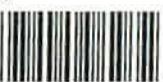


Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
4 AN4-5A Bolt m18499

6.0 AN420A Bolt

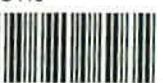


Comment: Qty.: 8.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
8 AN4-20A Bolt 10x m12082 / 6x m14855

7.0 AN960JD416 Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total : 100.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
20 AN960JD416 Washer m18431

8.0 MS21042L4 Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 60.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
12 MS21042L4 Nut (or -4) m17997

9.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

10.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-025

Location: Rev. AC:\Local\03104

(3)

Wednesday, 1/11/2006 4:22:21 PM

Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 4-MAN AFT FACING SHOULDER HARNESS

Job Number: 25444

Part Number: D412702025

Job Number:



Seq. #: Machine Or Operation:

Description :

11.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

③  
D 06/03/06

Job Completion

LL



QTY -021	QTY -023	QTY -025	QTY -027	Part Number	Description
X				D412-702-021	Dart 13-Man Shoulder Harness Kit, 4-point
	X			D412-702-023	Dart 5-Man Shoulder Harness Kit, 4-point
		X		D412-702-025	Dart 4-Man Aft Facing Shoulder Harness Kit, 4-point
			X	D412-702-027	Dart 4-Man Side Facing Shoulder Harness Kit, 4-point
2	2			D3195-041	Bracket
2	2			D3195-043	Bracket
1	1			D3196-1	Bar
1			1	D3196-3	Bar
1			1	D3196-4	Bar
2	2			D3197-041	Bar
4	4			D3198-1	Fitting
9	5		4	D3446-041	Harness Assembly, 4 point
4	4			D3446-043	Harness Assembly, 4 point
2	2			D3268-1	Placard
4	4			AN4-5A	Bolt
4	4			AN4-13A	Bolt
8	8			AN4-20A	Bolt
20	20	1		AN960JD416	Washer
12	12			MS21042L4	Nut (or MS21042-4)
8	2		6	MS24694-S152	Screw

SAFETY COUNCIL

PREFLIGHT

ENGINEERING

UNCONTROLLED DRAWING

SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER

NO. 257444

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Revision: B  
 Date: 05.08.22

Date: Thursday, 28/09/2006 2:25:22 PM  
 User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-702
Job Number	: 28754	Part Number	: Z_CUSTOM
Estimate Number	: 10804	Drawing Number	: UPDATE PER DSI 9351A
P.O. Number	: PIA	Project Number	: PIA
This Issue	: 28/09/2006 S.O. No. : PIA	Drawing Revision	: PIA
Prsht Rev.	: NC	Material	: PIA
First Issue	: PIA	Due Date	: 05/10/2006 Qty: 20 Um: Each
Previous Run	: 00015		
Written By	:		
Checked & Approved By	:		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 REMOVE KITS FROM STOCK: ✓ D412-702-011 B PIA 1X ✓ D412-702-013 B D412-702-015 B D412-702-017 B ✓ D412-702-021 B B26583 3X B25553 ✓ D412-702-023 B 25765 2X B26674 3X ✓ D412-702-025 B 26075 2X B25444 1X B25766 1X B27049 2X (6) D412-702-027 B ✓ D412-702-031 B D412-702-033 B u35 B26201 ✓ (1)	
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 ADD TO KITS IN STOCK NEW PAPERWORK DSI 9351-A	